

 TRANSICOLD	No.: 98-02303-00	Rev: -
	Date: 10/9/1998	
Title: Installation Instructions for Replacing Control Door Window	Supersedes: Page: 1 of 1	

Control Door Window Replacement Instructions

Note: This kit is used to replace a control door window on all 511 and 521 models.

Material Required:

Kit 58-04366-00SV consisting of:

1. 58-04366-00 Window
2. 02-00067-02 Sealant
3. 98-02303-00 Instructions

Tools Required:

- 2-Medium blade screwdrivers
- Cutting blade (knife, razor, cutters...)
- Hammer

Procedure:

1. Remove control box door.
2. Place door on flat surface with inside up.
3. Use hammer and screwdriver to remove the tops of the 6 window retaining post.
4. Turn door over and use a blade screwdriver to pry up outside edge of window from door*. Use second screwdriver to continue prying around window while holding window and door apart with first screwdriver. Pry around window until it comes free from door.
***Note: Be careful not to damage door with screwdrivers while prying.**
5. Remove window and use cutting tool to scrap sealant and gasket material from door.
6. Lay new window on flat surface with inside up.
7. Take sealant and tip from package, cut tip 3/4" (19mm) from top point.
8. Use screwdriver to puncture top of sealant tube, then screw on tip.
9. Place a 1/8" (3mm) diameter bead of sealant around entire perimeter of window. The bead should be on flat surface between snap-fit post and inner channel (groove) on backside of window. **The bead must be continuous all the way around window without gaps and around the outside of snap-fit post.**
10. Once the bead is placed the door should be placed on the window. **Be sure that the clear lens is toward top of door and that snap-fit posts are aligned with holes in door.**
11. Press door down onto window until all 6 post are fully seated.
12. Wipe off excess sealant around outside of window on outside of door.
13. Reinstall control door to unit.
14. Allow sealant to cure for 24 hours before putting any force on back of window.

OCT 22 1998

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